

## Technical Data Sheet

**Hostacom HKC 182L G72409**

Polypropylene Compounds

**Product Description**

Hostacom HKC 182L G72409 is a mineral filled PP homopolymer with medium melt flow rate.  
Product is UL listed.

<b>Status</b>	Commercial: Active
<b>Availability</b>	Europe
<b>Application</b>	White Goods
<b>Market</b>	Electrical / Electronics
<b>Processing Method</b>	Injection Molding

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	10.5	g/10 min	ISO 1133-1
Melt Volume Flow Rate, (230 °C/2.16 kg)	11	cm <sup>3</sup> /10 min	ISO 1133-1
Density, (23 °C)	1.15	g/cm <sup>3</sup>	ISO 1183-1/A
<b>Mechanical</b>			
Flexural Modulus, (23 °C, Tech. A)	3400	MPa	ISO 178/A1
Tensile Modulus, (23 °C)	3300	MPa	ISO 527-1, -2
Tensile Stress at Yield, (23 °C)	33	MPa	ISO 527-1, -2
Tensile Strain at Yield, (23 °C)	4.5	%	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C)	2.5	kJ/m <sup>2</sup>	ISO 179-1/1eA
(0 °C)	2	kJ/m <sup>2</sup>	ISO 179-1/1eA
Charpy Impact Strength - Unnotched			
(23 °C)	28	kJ/m <sup>2</sup>	ISO 179-1/1eU
(0 °C)	15	kJ/m <sup>2</sup>	ISO 179-1/1eU
<b>Thermal</b>			
Vicat Softening Temperature, (B50)	92	°C	ISO 306
Deflection Temperature Under Load, (1.80 MPa, Unannealed)	70	°C	ISO 75A-1, -2

**Notes**

These are typical property values not to be construed as specification limits.